



PRODUCT NAME

Chassis Green

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VERSION 1.0

PRODUCT CODE TOPD66

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PRODUCT DESCRIPTION

An alkyd based synthetic enamel to suit both brush and spray requirements.

It gives good performance and is oil and diesel resistant making it a good choice for agricultural, appliance & machinery finishes.



IMPORTANT INSTRUCTIONS BEFORE USE

- Read and follow MSDS, TDS and label instructions
- Stir all paints thoroughly before use
- Always use the same batch number on the same job
- Check colour & sheen. Paintman Paint will not accept any discrepancies arising after use
- Filter the product immediately before use
- Reduce emissions and maintain quality by replacing tin lid after use
- If in any doubt speak Paintman Paint Technical Service Department on 01777 710100



ADDITIONAL TECHNICAL INFORMATION

Quick drying Agricultural Paint
Quick drying Appliance Paint
Quick drying Machinery Paint



MAXIMUM VOC CONTENT (RFU)

0.65 Kg/L

REGULATIONS / COMPLIANCE

Out of Scope



COLOUR RANGE

Available in a wide colour range including RAL & BS shades



GENERAL INFORMATION

COVERAGE	10 square metres per litre @ 50 microns dft
FLASHPOINT	31°C
STORAGE	Store between 5°C - 25°C. When not in use, cans must be kept sealed
SHELF LIFE	12 months from delivery date in original sealed containers



CLEANING

Ensure surfaces to be coated are dry and must be cleaned using the appropriate Paintman Paint product to remove all traces of contaminants.

Paintman Paint produce a full range of cleaners, silicone removers, degreasers and preparatory cleaners suitable for the cleaning process.

Please refer to our website for Method of Use Articles for Prep-Cleaning Techniques and Preparatory Cleaners from the Product Guide



SURFACE PREPARATION

Please refer to Method of Use Articles for details on Surface Preparation.



SUGGESTED PRIMER / FILLER / SEALER SYSTEMS

Synthetic BDX Primer
Synthetic High Opacity Undercoat



HEALTH AND SAFETY

Refer to SDS and tin label prior to use.

Contaminated Rags, Spray Booth Filters or other substrates should be segregated from other chemical waste, soaked with Water and disposed of in a non-combustible container with a tight fitting Lid.



APPLICATION METHODS							
BRUSH				COMPLIANT SPRAY GUN			
MIXING RATIO							
Base	10	Base	10				
Thinner	Up to 0.5	Thinner	Up to 1				
THINNER OPTIONS							
Thinner 2612		Thinner 2612					
Thinner 2611		Thinner 2611					
FLASH OFF							
		30 mins between coats					
NUMBER OF COATS (GUIDE ONLY)							
2 coat		2 full coat					
DRYING TIME							
Touch dry	1-2hrs @20°C	Touch dry	1-2hrs @20°C				
Hard dry	4hrs @20°C	Hard dry	4hrs @20°C				
Full dry	24hrs @20°C	Full dry	24hrs @20°C				
RECOATABILITY / OVERCOATING							
24 hrs minimum		24 hrs minimum					
WET FILM THICKNESS*							
100 microns		100 microns					
DRY FILM THICKNESS*							
50 microns		50 microns					

* - Paintman Paint Technical Data Sheets indicate a Dry Film Thickness that will be achieved when applying a particular Wet Film Thickness. These values are a guide only and are not to be used as specifications. Film thickness will vary depending on actual use and specification. Great care should be taken to achieve the dft stated in the agreed specification and to avoid areas of excessively low or high thickness.

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is to the best of Paintman Paint's knowledge and belief accurate and reliable as of the date indicated. However, no representation, warranty or guarantee is made as to its accuracy, reliability or completeness. It is the user's responsibility to satisfy themselves as to the suitability and completeness of such information for their own particular use. For professional use only.