



PRODUCT NAME

MDF Sealer

ISSUE DATE 22/09/2005
 PRODUCT CODE PRIMDFSEA2071

VERSION 1.0
 VERSION DATE 22/09/2005



PRODUCT DESCRIPTION

A high solids, clear, 1K Primer / Sealer for use on MDF.

It is fast drying with superb filling properties, ease of application and excellent sandability.
 Do not use in very thick films.



IMPORTANT INSTRUCTIONS BEFORE USE

- Read and follow MSDS, TDS and label instructions
- Stir all paints thoroughly before use
- Always use the same batch number on the same job
- Check colour & sheen. Paintman Paint will not accept any discrepancies arising after use
- Filter the product immediately before use
- Reduce emissions and maintain quality by replacing tin lid after use
- If in any doubt speak Paintman Paint Technical Service Department on 01777 710100



MAXIMUM VOC CONTENT (RFU)

0.67 Kg/L

REGULATIONS / COMPLIANCE

Not applicable



COLOUR RANGE

Clear



GENERAL INFORMATION

COVERAGE 20 square metres per litre @ 25 microns dft
 FLASHPOINT -4°C
 STORAGE Store between 5°C - 25°C. When not in use, cans must be kept sealed
 SHELF LIFE 12 months from delivery date in original sealed containers



CLEANING

Ensure surfaces to be coated are dry and must be cleaned using the appropriate Paintman Paint product to remove all traces of contaminants.

Paintman Paint produce a full range of cleaners, silicone removers, degreasers and preparatory cleaners suitable for the cleaning process.

Please refer to our website for Method of Use Articles for Prep-Cleaning Techniques and Preparatory Cleaners from the Product Guide



SURFACE PREPARATION

Please refer to Method of Use Articles for details on Surface Preparation.

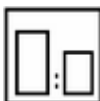


HEALTH AND SAFETY



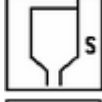




Refer to Health & Safety Data Sheet prior to use.

APPLICATION METHODS

	COMPLIANT SPRAY GUN	PRESSURE POT					
MIXING RATIO							
Base	10	RFU					
Thinner	1						





	THINNER OPTIONS							
	Thinner 2631							
	SPRAY GUN SETUP							
	1.4-1.8		1.6-1.8					
	VISCOSITY							
	30	Seconds B4 Cup	55	Seconds B4 Cup				
	NUMBER OF COATS (GUIDE ONLY)							
	1 – 2 coats		1 – 2 coats					
	DRYING TIME							
	Touch dry	15mins @20°C	Touch dry	15mins @20°C				
	Hard dry	60mins @20°C	Hard dry	60mins @20°C				
	WET FILM THICKNESS*							
	70g/m2 per coat approx		70g/m2 per coat approx					
	DRY FILM THICKNESS*							
	25 microns per coat approx		25 microns per coat approx					
	<p>* - Paintman Paint Technical Data Sheets indicate a Dry Film Thickness that will be achieved when applying a particular Wet Film Thickness. These values are a guide only and are not to be used as specifications. Film thickness will vary depending on actual use and specification. Great care should be taken to achieve the dft stated in the agreed specification and to avoid areas of excessively low or high thickness.</p>							

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