



PRODUCT NAME

Mordant T Wash

ISSUE DATE 22/09/2005
PRODUCT CODE PRIMORDANT

VERSION 1.0
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PRODUCT DESCRIPTION

Manufactured to a formulation originally developed by the British Rail Board and designed for use as an etching solution for galvanised steel & zintec.

Substrate should be cleaned with clean water once Mordant Wash has reacted (turned black) usually after full dry time (see Application 2).

Any areas which have not turned black (usually due to substrate contamination) will need to be re-abraded and Mordant Wash re-applied



IMPORTANT INSTRUCTIONS BEFORE USE

- Read and follow MSDS, TDS and label instructions
- Stir all paints thoroughly before use
- Always use the same batch number on the same job
- Check colour & sheen. Paintman Paint will not accept any discrepancies arising after use
- Filter the product immediately before use
- Reduce emissions and maintain quality by replacing tin lid after use
- If in any doubt speak Paintman Paint Technical Service Department on 01777 710100



MAXIMUM VOC CONTENT (RFU)

0.35 Kg/L

REGULATIONS / COMPLIANCE

Out of Scope



COLOUR RANGE

Available in White, Light Grey, Dark Grey and Red Oxide



GENERAL INFORMATION

COVERAGE	20 square metres per litre
FLASHPOINT	13°C
STORAGE	Store between 5°C - 25°C. When not in use, cans must be kept sealed
SHELF LIFE	12 months from delivery date in original sealed containers



CLEANING

Ensure surfaces to be coated are dry and must be cleaned using the appropriate Paintman Paint product to remove all traces of contaminants.

Paintman Paint produce a full range of cleaners, silicone removers, degreasers and preparatory cleaners suitable for the cleaning process.

Please refer to our website for Method of Use Articles for Prep-Cleaning Techniques and Preparatory Cleaners from the Product Guide



SURFACE PREPARATION

Please refer to Method of Use Articles for details on Surface Preparation.



SUITABLE SUBSTRATE & THEIR SUITABLE PREPARATION

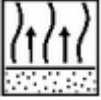
GALVANISED STEEL

Abrade with P180-P320
Degrease with suitable Paintman Paint Prep Clean
Apply Paintman Paint Mordant Wash
Coat with appropriate Paintman Paint Etch Primer, and if required Paintman Paint Primer



HEALTH AND SAFETY

Refer to Health & Safety Data Sheet prior to use.



APPLICATION METHODS							
BRUSH							
MIXING RATIO							
RFU							
NUMBER OF COATS (GUIDE ONLY)							
1 coat							
FLASH OFF							
Allow to turn black							
DRYING TIME							
Full dry	1hr @20°C						

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