



PRODUCT NAME

Coach Enamel

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VERSION 1.0

PRODUCT CODE TOPCE

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PRODUCT DESCRIPTION

A traditional, ultra high quality, high build, long oil synthetic enamel for brush application.

It gives an extra long wet edge time allowing it to be brushed without brush drag.

It gives ultimate high gloss, build and scratch filling combined with excellent water resistance, flexibility and good exterior durability and toughness..



IMPORTANT INSTRUCTIONS BEFORE USE

- Read and follow MSDS, TDS and label instructions
- Stir all paints thoroughly before use
- Always use the same batch number on the same job
- Check colour & sheen. Paintman Paint will not accept any discrepancies arising after use
- Filter the product immediately before use
- Reduce emissions and maintain quality by replacing tin lid after use
- If in any doubt speak Paintman Paint Technical Service Department on 01777 710100



MAXIMUM VOC CONTENT (RFU)

0.380 Kg/L

REGULATIONS / COMPLIANCE

2004/42 IIA SB (D) 300



COLOUR RANGE

Available in a wide colour range including RAL & BS shades



GENERAL INFORMATION

COVERAGE	16.6 square metres per litre @ 55 microns dft
FLASHPOINT	-42°C
TEMP RESISTANCE	90°C
STORAGE	Store between 5°C - 25°C. When not in use, cans must be kept sealed
SHELF LIFE	12 months from delivery date in original sealed containers



CLEANING

Ensure surfaces to be coated are dry and must be cleaned using the appropriate Paintman Paint product to remove all traces of contaminants.

Paintman Paint produce a full range of cleaners, silicone removers, degreasers and preparatory cleaners suitable for the cleaning process.

Please refer to our website for Method of Use Articles for Prep-Cleaning Techniques and Preparatory Cleaners from the Product Guide



SURFACE PREPARATION

Please refer to Method of Use Articles for details on Surface Preparation.



SUGGESTED PRIMER / FILLER / SEALER SYSTEMS

Synthetic BDX Primer
Synthetic High Opacity Undercoat



HEALTH AND SAFETY

Refer to SDS and tin label prior to use.

Suitable respiratory equipment should be worn when spraying

Contaminated Rags, Spray Booth Filters or other substrates should be segregated from other chemical waste, soaked with Water and disposed of in a noncombustible container with a tight fitting Lid.

APPLICATION METHODS



BRUSH

MIXING RATIO							
Thinner	Up to 10%						



THINNER OPTIONS

Thinner 2612							
Thinner 2611							



NUMBER OF COATS (GUIDE ONLY)

1-2 coats							
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DRYING TIME

Touch dry	3hrs @20°C						
Hard dry	12hrs @20°C						
Full Dry	24hrs @20°C						



RECOATABILITY / OVERCOATING

After 24hrs							
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WET FILM THICKNESS*

100 microns							
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DRY FILM THICKNESS*

50 microns							
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* - Paintman Paint Technical Data Sheets indicate a Dry Film Thickness that will be achieved when applying a particular Wet Film Thickness. These values are a guide only and are not to be used as specifications. Film thickness will vary depending on actual use and specification. Great care should be taken to achieve the dft stated in the agreed specification and to avoid areas of excessively low or high thickness.

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is to the best of Paintman Paint's knowledge and belief accurate and reliable as of the date indicated. However, no representation, warranty or guarantee is made as to its accuracy, reliability or completeness. It is the user's responsibility to satisfy themselves as to the suitability and completeness of such information for their own particular use. For professional use only.