



PRODUCT NAME

Synthetic High Opacity Undercoat

ISSUE DATE 22/09/2005

PRODUCT CODE PRIDG142

VERSION 1.0

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PRODUCT DESCRIPTION

A 1K alkyd / polyurethane undercoat with superior brushing qualities and excellent obliteration properties.

This product is especially suitable for large areas due to its ease of application and long wet edge time



IMPORTANT INSTRUCTIONS BEFORE USE

- Read and follow MSDS, TDS and label instructions
- Stir all paints thoroughly before use
- Always use the same batch number on the same job
- Check colour & sheen. Paintman Paint will not accept any discrepancies arising after use
- Filter the product immediately before use
- Reduce emissions and maintain quality by replacing tin lid after use
- If in any doubt speak Paintman Paint Technical Service Department on 01777 710100



MAXIMUM VOC CONTENT (RFU)

0.400 Kg/L

REGULATIONS / COMPLIANCE

2004/42 IIB (C) 540



COLOUR RANGE

Blue, Dark Blue, Dark Grey, Grey, Black, Orange, Red, Cream & Yellow
White & Cream



GENERAL INFORMATION

| | |
|-----------------|---|
| COVERAGE | 12 square metres per litre @ 55 microns dft |
| FLASHPOINT | >30°C |
| TEMP RESISTANCE | 80°C |
| STORAGE | Store between 5°C - 25°C. When not in use, cans must be kept sealed |
| SHELF LIFE | 12 months from delivery date in original sealed containers |



CLEANING

Ensure surfaces to be coated are dry and must be cleaned using the appropriate Paintman Paint product to remove all traces of contaminants.

Paintman Paint produce a full range of cleaners, silicone removers, degreasers and preparatory cleaners suitable for the cleaning process.

Please refer to our website for Method of Use Articles for Prep-Cleaning Techniques and Preparatory Cleaners from the Product Guide



SURFACE PREPARATION

Please refer to Method of Use Articles for details on Surface Preparation.



SUGGESTED PRIMER / FILLER / SEALER SYSTEMS

BDX Primer
ST3000 2K Etch Primer

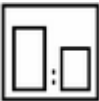










HEALTH AND SAFETY

Refer to Health & Safety Data Sheet prior to use.
Suitable respiratory equipment should be worn when spraying



Paintman Paint Ltd, Unit 7
Trinity Park Industrial Estate, Sloswicke Drive,
Retford, DN22 7XG
Tel: 01777 710100
sales@paintman.co.uk / www.paintman.co.uk

|          | APPLICATION METHODS | | | | | | | |
|--|------------------------------|-----------------------|---------------------------|--------------|--|--|--|--|
| | BRUSH | | COMPLIANT SPRAY GUN | | | | | |
| | MIXING RATIO | | | | | | | |
| | Base | rfu | Base Thinner | 10 1 | | | | |
| | THINNER OPTIONS | | | | | | | |
| | Thinner 2612 | | Thinner 2612 | | | | | |
| | VISCOSITY | | | | | | | |
| | | | 25-35 Secs | Seconds DIN4 | | | | |
| | SPRAY GUN SETUP | | | | | | | |
| | | | 1.8 | | | | | |
| | NUMBER OF COATS (GUIDE ONLY) | | | | | | | |
| | 2 coats | | 2 Full Coats | | | | | |
| | FLASH OFF | | | | | | | |
| | | | 15 mins between coats | | | | | |
| | DRYING TIME | | | | | | | |
| Touch dry Hard dry | 3hrs @20°C 16hrs @20°C | Touch dry Hard dry | 3hrs @20°C 16hrs @20°C | | | | | |
| WET FILM THICKNESS* | | | | | | | | |
| 100 microns | | 100 microns | | | | | | |
| DRY FILM THICKNESS* | | | | | | | | |
| 55 microns | | 55 microns | | | | | | |
| * - Paintman Paint Technical Data Sheets indicate a Dry Film Thickness that will be achieved when applying a particular Wet Film Thickness. These values are a guide only and are not to be used as specifications. Film thickness will vary depending on actual use and specification. Great care should be taken to achieve the dft stated in the agreed specification and to avoid areas of excessively low or high thickness. | | | | | | | | |

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is to the best of Paintman Paint's knowledge and belief accurate and reliable as of the date indicated. However, no representation, warranty or guarantee is made as to its accuracy, reliability or completeness. It is the user's responsibility to satisfy themselves as to the suitability and completeness of such information for their own particular use. For professional use only.