



PRODUCT NAME

Synthetic High Opacity Undercoat

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VERSION 1.0

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PRODUCT DESCRIPTION

A 1K alkyd / polyurethane undercoat with superior brushing qualities and excellent obliteration properties.

This product is especially suitable for large areas due to its ease of application and long wet edge time



IMPORTANT INSTRUCTIONS BEFORE USE

- Read and follow MSDS, TDS and label instructions
- Stir all paints thoroughly before use
- Always use the same batch number on the same job
- Check colour & sheen. Paintman Paint will not accept any discrepancies arising after use
- Filter the product immediately before use
- Reduce emissions and maintain quality by replacing tin lid after use
- If in any doubt speak Paintman Paint Technical Service Department on 01777 710100



MAXIMUM VOC CONTENT (RFU)

0.400 Kg/L

REGULATIONS / COMPLIANCE

2004/42 IIB (C) 540



COLOUR RANGE

Blue, Dark Blue, Dark Grey, Grey, Black, Orange, Red, Cream & Yellow
White & Cream



GENERAL INFORMATION

COVERAGE	12 square metres per litre @ 55 microns dft
FLASHPOINT	>30°C
TEMP RESISTANCE	80°C
STORAGE	Store between 5°C - 25°C. When not in use, cans must be kept sealed
SHELF LIFE	12 months from delivery date in original sealed containers



CLEANING

Ensure surfaces to be coated are dry and must be cleaned using the appropriate Paintman Paint product to remove all traces of contaminants.

Paintman Paint produce a full range of cleaners, silicone removers, degreasers and preparatory cleaners suitable for the cleaning process.

Please refer to our website for Method of Use Articles for Prep-Cleaning Techniques and Preparatory Cleaners from the Product Guide



SURFACE PREPARATION

Please refer to Method of Use Articles for details on Surface Preparation.



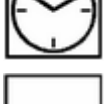
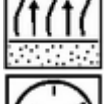
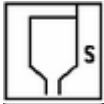
SUGGESTED PRIMER / FILLER / SEALER SYSTEMS

BDX Primer
ST3000 2K Etch Primer



HEALTH AND SAFETY

Refer to Health & Safety Data Sheet prior to use.
Suitable respiratory equipment should be worn when spraying



APPLICATION METHODS							
BRUSH		COMPLIANT SPRAY GUN					
MIXING RATIO							
Base	rfu	Base Thinner	10 1				
THINNER OPTIONS							
Thinner 2612		Thinner 2612					
VISCOSITY							
		25-35 Secs	Seconds DIN4				
SPRAY GUN SETUP							
		1.8					
NUMBER OF COATS (GUIDE ONLY)							
2 coats		2 Full Coats					
FLASH OFF							
		15 mins between coats					
DRYING TIME							
Touch dry	3hrs @20°C	Touch dry	3hrs @20°C				
Hard dry	16hrs @20°C	Hard dry	16hrs @20°C				
WET FILM THICKNESS*							
100 microns		100 microns					
DRY FILM THICKNESS*							
55 microns		55 microns					

* - Paintman Paint Technical Data Sheets indicate a Dry Film Thickness that will be achieved when applying a particular Wet Film Thickness. These values are a guide only and are not to be used as specifications. Film thickness will vary depending on actual use and specification. Great care should be taken to achieve the dft stated in the agreed specification and to avoid areas of excessively low or high thickness.

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is to the best of Paintman Paint's knowledge and belief accurate and reliable as of the date indicated. However, no representation, warranty or guarantee is made as to its accuracy, reliability or completeness. It is the user's responsibility to satisfy themselves as to the suitability and completeness of such information for their own particular use. For professional use only.