

TECHNICAL DATA SHEET

PRODUCT NAME

TWENTYLINE



ISSUE DATE

28/04/2022

VERSION

1.0

PRODUCT CODE

TWENTYLINE

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PRODUCT DESCRIPTION



TWENTYLINE Enamel Resin is used as part of the Paintman Synthetic Mixing Scheme in combination with Paintman Synthetic Double Base Tints and Lead Free Driers.

Full Technical Information is available on the TWENTYLINE Enamel Technical Data Sheet.

IMPORTANT INSTRUCTIONS BEFORE USE

- Read and follow SDS, TDS and label instructions
- Stir all paints thoroughly before use
- Always use the same batch number on the same job
- Check colour & sheen. Paintman Paint will not accept any discrepancies arising after use
- Filter the product immediately before use
- Reduce emissions and maintain quality by replacing tin lid after use
- If in any doubt speak to the Paintman Paint Technical Service Department on 01777 710100

MAXIMUM VOC CONTENT (RFU)



0Kg/L

REGULATIONS / COMPLIANCE

Not applicable

GENERAL INFORMATION



COVERAGE

16.6 square metres per litre @ 55 microns dft

FLASHPOINT

-42°C

TEMP RESISTANCE

90°C

STORAGE

Store between 5°C - 25°C. When not in use, cans must be kept sealed

SHELF LIFE

12 months from delivery date in original sealed containers

CLEANING



Ensure surfaces to be coated are dry and must be cleaned using the appropriate Paintman Paint product to remove all traces of contaminants. Paintman Paint produce a full range of degreasers and preparatory cleaners suitable for the cleaning process. Please refer to our website for Method of Use Articles for Prep-Cleaning Techniques and Preparatory Cleaners from the Product Guide.

SURFACE PREPARATION



Please refer to Method of Use Articles for details on Surface Preparation.

SUGGESTED PRIMER / FILLER / SEALER SYSTEMS



Synthetic Primer

Synthetic High Opacity Undercoat

TWENTYLINE UC Undercoat

HEALTH AND SAFETY



Refer to SDS and tin label prior to use.
Suitable respiratory equipment should be worn when spraying.
Contaminated Rags, Spray Booth Filters or other substrates should be segregated from other chemical waste, soaked with Water and disposed of in a non-combustible container with a tight fitting Lid.

APPLICATION METHODS

BRUSH			
MIXING RATIO			
Thinner	Up to 10% (only if required)		
THINNER OPTIONS			
Thinner 2612 Thinner 2611			
NUMBER OF COATS (GUIDE ONLY)			
1-2 coats			
DRYING TIME			
Touch dry	4-6hrs @20°C		
Hard dry	12hrs @20°C		
Full Dry	24hrs @20°C		
RECOATABILITY / OVERCOATING			
After 24hrs			
WET FILM THICKNESS*			
100 microns			
DRY FILM THICKNESS*			
50 microns			
<p><i>* - Paintman Paint Technical Data Sheets indicate a Dry Film Thickness that will be achieved when applying a particular Wet Film Thickness. These values are a guide only and are not to be used as specifications. Film thickness will vary depending on actual use and specification. Great care should be taken to achieve the dft stated in the agreed specification and to avoid areas of excessively low or high thickness.</i></p>			